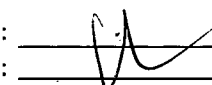
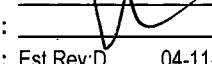


Date: Friday, 30/11/2007 10:02:46 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ANGLE
Job Number : 36077	
Estimate Number : 12048	
P.O. Number :	Part Number : D20654711
This Issue : 30/11/2007 S.O. No. :	Drawing Number : D206-547 REV F
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : SMALL / MED FAB	Drawing Revision : F
Previous Run : 34771	Material :
Written By : 	Due Date : 07/12/2007 Qty: 20 Um: Each
Checked & Approved By : 	
Comment : Est Rev:D 04-11-17 Reformat JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

M6063T5A0750W063

Angle6063T5X.75X.75X.063



Comment: Qty.: 1.0000 f(s)/Unit Total: 20.0000 f(s)

Material: 6063-T5 (QQ-A-200/9) 0.063" wall

M6063T5A750W063)

Identify as D206-547-11

Batch: M10301913

12 M107021

~~M107021~~

M102741

SAD 07-12-03

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Cut parts to 12.00" length from 0.063" x 0.75" angle

2-Deburr

SAD 08-02-26 (17)

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 08/02/27

4.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M-1 08/02/27

5.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

LC 5/2/27 17

Date: Friday, 30/11/2007 10:02:46 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ANGLE

Job Number: 36077

Part Number: D20654711

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PC 8/27

7.0

QC21

FINAL INSPECTION/W/O RELEASE



(17)

Comment: FINAL INSPECTION/W/O RELEASE

2008/02/27

Job Completion



mi 2008/2/27

(17)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries